

Dixie-Narco®



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 307

Service Bulletin

Date: August 26, 1986

Revised: May 3, 1989

MODEL: INCB 1 1/4" Only - Except where reference is made to Service Bulletin #282.

SUBJECT: 1) NR Bottles Primarily.
 2) 12 oz. Cans Infrequently - Then, reference is made to Service Bulletins.

REASON: To provide a Special Shim List for bottles that are used in certain sections only of the United States.

<u>PACKAGE</u>	<u>SHIMS WIDE COLUMN</u>	<u>REAR SPACER</u>	<u>SHIMS NARROW COLUMN</u>	<u>REAR SPACER</u>
Yoo Hoo Chocolate 9 oz. NR Paper label (NOT PLB) Single Depth	3 Flat Black shims ea. side	12	1-801,805,230.01 RH Formed Shim 4-901,303,630.11 RH Flat Shim 1-267,012,300.03 Rod 1-901,902,000.01 Red Tube Place Rod with Red tube over it in A Hole at rear and C Hole at the front.	12
7 oz. Tropicana Regular Mouth Bottle Single Depth	1 RH Wall Shim C270,010,700.03 1 LH Wall Shim C270,010,800.03	10	Do Not Vend in Narrow Column	
12 oz. Juice Bowl Cans Composition Board Rimmed Can	See Service Bulletin #282 - 501T & 600T See Service Bulletin #247 - 1 1/4" Venders Shim like any 12 oz. Can.			
Soho 12 oz. NR Paper Label-Single Depth	1 Flat Black ea. Side 1 Steel B5300.06 LH 1 Steel B5310.06 RH (With Spring)	12	Not Recommended	
Libys 8 oz. NR Glass Plasti-Shield Double Depth	2 Flat Black Shims ea. side	22	LH Formed Shim which is standard plastic can shim Rod in B hole Crowns towards rear	22
Juicy Juice 8 oz. NR Glass Plasti-Shield Double Depth	2 Flat Black Shims ea. side	22	LH Formed Shim which is standard plastic can shim Rod in B hole Crowns towards rear.	22

<u>PACKAGE</u>	<u>SHIMS</u> <u>WIDE COLUMN</u>	<u>REAR SPACER</u>	<u>SHIMS</u> <u>NARROW COLUMN</u>	<u>REAR</u> <u>SPACER</u>
A Treat 12 oz. Returnable Single Depth	2 Flat Black Shims ea. side	18	RH Formed Bottle Shim 1 Rod - Yellow Tube Rod in A Hole Rear in B Hole Front	18
Coke 300 ml Bottle Single Depth	1 LH B5300.06 1RH B5310.01 2 Gray Shims 4 Flat Shims	12	1 RH Formed Shim 4 Flat Shim Right Side Rod - Rear A, Front C Red Tube - Single Depth	12
10 oz. Motts Rimmed Can	See Service Bulletin #306			
Everfresh 10 oz. NR Wide Mouth Bottle - Double Depth	1 Grey Shim left side only	23	Do not vend bottle in Narrow Column	
Mr Pure 10 oz. NR Wide Mouth Bottle - Double Depth	1 Black Flat each side	25	Do not vend bottle in Narrow Column	
Tropicana & Caribbean Select 10 oz. NR - Paper Label Wide Mouth Bottle Double Depth Bend Sold Out Paddles Down	RH Shim - B4090.06 LH Shim - B4080.06 1 Black Flat each side See Service Bulletin #263	Top at 23 Bottom-As far to rear as it will go	Do not vend bottle in Narrow Column	
Very Fine, Motts, Farmfield & Juice Bowl 10 oz. PLB Wide Mouth Bottle - Double Depth Bend Sold Out Paddles Down	RH Shim-B4090.06 LH Shim-B4080.06 See Service Bulletin #263	Top at 23 Bottom-As far to rear as it will go.	No Shims needed Single Depth #4 Cam Setting	8
Lincoln 10 oz. PLB Wide Mouth Bottle - Double Depth	RH Shim - B4090.06 RH Shim - B4080.06	23	No Shims needed single depth #4 Cam Setting	8
A-Treat Knudsen Concord Grape Juice Bottle 8 oz. NR Glass Paper Label-Double Depth	2 Flat Black Shims each side	22	LH Formed Shim which is standard plastic can shim rod in B hole. Crown towards rear.	22
8 oz. Wide Mouth PLB Juice Bottle	3 Flat Black Shims ea. Side	22	1-267,010,150.15-LH Formed 2-267,010,160.03-RH Formed 1-267,012,300.03-Rod Ass'y. 1-901,901,950.01-Yellow Tube Place Rod with yellow tube over it in C. Hole. Load heel to heel	22
Very Fine 16 oz. PLB-Wide Mouth	See Service Bulletin #282			
12 oz. V8 Juice Rimmed Can	Shim like any 12 oz. can. -	See Service Bulletin #247.		

	<u>SHIMS WIDE COLUMN</u>	<u>SHIMS NARROW COLUMN</u>	<u>REAR SPACER</u>
10 oz. Red Cheek			
1 1/4 D Double Depth	1 Flat Black Shim Each Side 801,804,960.01 4 Notches on Cam	1 Left Formed Can Shim C801,804,950.11 Cam Setting #3	Hole 23
	NOTE: Bottle must be loaded heel to heel in narrow column.		
T-Model Double Depth	1 Flat Black and 1 Ribbed Shim each side Flat - B801,901,860.01 R/H Ribbed C801,804,890.01 L/H Ribbed C801,804,900.01 4 Notches on Cam	1 Can Stop Shim B361,010,090.03 1 Rod in B Hole 361,010,100.03 Cam Setting #3	Hole 14
	NOTE: Bottle must be loaded heel to heel in narrow column.		
10 oz. Sundance NR Bottle Single Depth	3-Flat Black Shim each side 801,804,960.01 2 Notches on Cam	4-Flat Metal Shims each side 901,303,630.11 1-Right Formed Shim 801,805,230.01 1-Rod & Spring Ass'y. Rear in Hole A Front in Hole C 267,012,300.03 with red tubing 901,902,000.01 Cam Setting #4	Hole 14
9.6 oz. NR bottle Koalo Springs Single Depth	3-Flat Black Shim each side 801,804,960.01 2 Notches on Cam	4-Flat Metal Shim each side 901,303,630.11 1-Right Formed Shim 801,805,230.01 1-Rod & Spring Ass'y. in Hole B 267,012,300.03 Cam Setting #4	Hole 10
10 oz. 'A Sante' NR Bottle Single Depth	2-Flat Black Shim each side 801,804,960.01 2 Notches on Cam	2-Flat Metal Shim on right side 901,303,630.11 1-Right Formed Shim 801,805,230.01 1-Rod & Spring Ass'y. in Hole B 267,012,300.03 Cam Setting #4	Hole 11

<u>PACKAGE</u>	<u>SHIMS</u> <u>WIDE COLUMN</u>	<u>SHIMS</u> <u>NARROW COLUMN</u>	<u>REAR</u> <u>SPACER</u>
10 oz. Calistoga NR Bottle Single Depth	2-Flat Black Shims each side 801,804,960.01 2 Notches on Cam	2-Flat Metal Shims on right side 901,303,630.11 1-Right Formed Shim 801,805,230.01 Rod & Spring Ass'y in Hole B 267,012,300.03 Cam Setting #4	10